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adjustment Mine was off a  
1/4 turnCummins cylinder  
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required due to operation in  
fresh and salt water. For  
example, the cylinder head  
gasket must be corrosion-  
resistant. Marine engines  
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Me&wiser 470, 485, 488,  
170MR and190MR This chapter  
covers theMerCruiser 224 cid  
4-cylinder engine variously  
designated as 470, 485 and  
488. The 1985 470 and 488  
models were redesigned as  
170MR and 190MR respectively  
to indicate the use of the  
new style gear housing. All  
models of this engine are  
essentially the same,  
differing primarily in  
camshaft profile and valve  
train specifications. The  
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troubleshooting of  
components (e.g engine,  
electrical, drives, cooling,  
exhaust, fuel system, etc.)  
to factory specifications.  
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Assemblies MCM 120/ 140/  
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